Step 1a - Remove access door and end shells

1.1.5.3 Remove side access door top bolt only and pull door up and off. Remove qty 2 10mm right side bolts next.

1.1.4.4 Remove front shield by removing 4 corner 10mm cap nuts then remove access from inside of fastener and pull out flat washer with round bladel before. DO NOT TURN ON FUEL as a precaution.

1.1.5 Remove base 8mm lower side bolts.

1.1.6 Remove rear shield by removing 4 corner 10mm cap nuts then pulling off.

Step 1b - Remove exhaust guard handles and cover fasteners

1.1.3.3 Remove exhaust guard qty 4 10mm bolts then remove handles from front and back by removing qty 4 each 10mm bolts.

1.1.4.5 Remove qty 7 10mm bolts from back as show then remove qty 10 10mm front side t-boss cover, frame rail, and front box.

Step 1c - Remove air cleaner, tank vent, gas line and evap lines

1.1.0.3 Remove air cleaner box by first opening box and removing air cleaner element, then disconnect vent line then remove qty 2 10mm nuts and 1 10mm bolt.

1.1.4.5 Disconnect gas tank vent tube and gas line to carburetor from underneath of gas tank.

1.1.6 Remove two evap hose.

Step 1d - Remove gas tank from frame

1.1.5.2 Remove gas cap then 8 off cover to side. Remove qty 3 10mm nuts holding pull handle unit to side and pull through. DO NOT UNBuckle handle on outside from rope.

1.1.5.3 Remove qty 4 10mm bolts holding tank in place from top and save for later.

1.1.4.5 Remove gas tank by gently paying from front down right forward until side hits lip then at front top edge, then side roll out to 80 out then. After cut, gently push front back into place.

Step 1e - Remove carburetor choke assembly and drain lines

1.1.2.0 Remove choke lever assembly from carburetor by pulling entire carburetor and choke lever forward.

1.1.3 Remove drain and gas line from carburetor.

1.1.4.5 Remove carburetor choke plate with plate then remove choke lever by pulling up and out.

1.1.5 Remove choke cables from front box and body.

1.1.6 Remove shock Mounts from gas tank.
Step 2a - Re-assemble base frame and prep parts for re-assembly

Step 2b - Install injector module and re-install air filter unit

Step 2c - Install new gas module assembly

Step 2d - Connect fuel line after cover is in place then fasten cover down (AND install proper fuel orifice)

Step 2e - Clamp inlet to cover, re-install handles, and connect battery

Step 2f - Re-Install handles, add labels and connect battery

**WARNING:**
Propane is a combustible fuel. It should be kept outdoors at all times. If you suspect a leak in your generator or any hoses / connections, you should immediately turn off the fuel at the tank then test connections with soapy water. Do not attempt to use any components including hoses that have leaks. Replace them immediately.